



Material - AISI 420

Standard Specification for Steel Castings Forging for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - AISI 420 Steel Castings Forging for General Engineering Purposes
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Forging

Chemical Composition			Heat Treatment	
Carbon	С %	0.150 max.		
Silicon	Si %	1.000 max.	As Raw or Annealing or Normalizing or Hardening and Tempering	
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	12.000 - 14.000		
Iron	Fe %	Balance		
-	-	-		
-	-	-	Mechanical Properties	
-	/ -		Tensile Strength in Mpa	689 - 860
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	15 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardn <mark>ess in BH</mark> N	241 max.
-	-	-	Impact in Joule	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
420C28	BS	British	Casting	
420C29	BS	British	Casting	
420	SAE	USA	Sheet, Strip and Plate	
A 176 S42000	ASTM	USA	Steel Plate, Sheet and Strip	
A 176 Type 420	ASTM	USA	Steel Plate, Sheet and Strip	
A 314 420	ASTM	USA	Billets and Bars for Forging	
A 314 S42000	ASTM	USA	Billets and Bars for Forging	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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